

1. Turn on the board by plugging into the outlet.
2. Once the interface is loaded. **Status:** empty
3. Once the new interface is loaded, on the screen press the calibration button. Make sure that the space around the **CubiQ** work area is clean and empty to ensure that the calibration is performed optimally. **Status:** calibrated.
4. Once the status: calibration successful is displayed, you can begin operating the **CubiQ Line**. **Status:** stable

Keep in mind these tips for the proper functioning of the CubiQ Line

- Check that all connections are correctly connected (camera, bands, weighing module, access to CubiQ Manager, **CubiQ**, display or computer, and power outlet).
- Check that the board is turned "**ON**".
- Verify that the computer outside the panel is turned on.
- Check that the sensors are working, they must be green.
- The board has two buttons on the door, you must press the green button and then the power strip will begin to move.
- Verify that the bands are moving, for this, the sensors must be green.
- There should be no loose, pinched, deteriorated or bad wires.
- Validate that the emergency stop buttons are deactivated.
- To restart the operation of the bands after having pressed the emergency stop button, you must first deactivate this button and then press the red button on the panel and then the green button.
- The area where the **CubiQ** is located must be free of any object that could interfere with the cubing process.
- To carry out the calibration process, it is very important to have the area free of any object (the surface of the bands).
- If the error persists, generate a ticket through the **CubiQ Manager** platform and contact support at diego.gil@mekagroupcol.com and simonm@cubiqnet.com or by cell phone (+57) 304 657 0967 and (+1) 575 921 1075 to follow up on your request.

CubiQ Line Status



- **Empty:** it is the ideal state to start working, it is ready to make the calibration. It is reflected when the cubing area is completely clear.
- **Calibrated:** when the calibration process is performed, the following message should appear on the screen: "calibration successful" or "calibration successful", which means that the process was successful.
- **Stable:** The **CubiQ** is working perfectly!
- **Unstable:** this is when the measurements start to vary. If this happens, you must recalibrate (clear the area and perform the calibration process again). If the error persists, generate a ticket through the CubiQ Manager platform and contact support at diego.gil@mekagroupcol.com and simonm@cubiqnet.com or by cell phone (+57) 304 657 0967 and (+1) 575 921 1075 to follow up on your request.